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High-resolution continuous-flow analysis setup for water isotopic measurement from ice cores using laser spectroscopy

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Abstract. Here we present an experimental setup for water stable isotope (δ18O and δD) continuous-flow measurements and provide metrics defining the performance of the setup during a major ice core measurement campaign (Roosevelt Island Climate Evolution; RICE). We also use the metrics to compare alternate systems. Our setup is the first continuous-flow laser spectroscopy system that is using off-axis integrated cavity output spectroscopy (OA-ICOS; analyzer manufactured by Los Gatos Research, LGR) in combination with an evaporation unit to continuously analyze water samples from an ice core.

A Water Vapor Isotope Standard Source (WVISS) calibration unit, manufactured by LGR, was modified to (1) enable measurements on several water standards, (2) increase the temporal resolution by reducing the response time and (3) reduce the influence from memory effects. While this setup was designed for the continuous-flow analysis (CFA) of ice cores, it can also continuously analyze other liquid or vapor sources.

The custom setups provide a shorter response time (~54 and 18 s for 2013 and 2014 setup, respectively) compared to the original WVISS unit (~62 s), which is an improvement in measurement resolution. Another improvement compared to the original WVISS is that the custom setups have a reduced memory effect.

Stability tests comparing the custom and WVISS setups were performed and Allan deviations (σAllan) were calculated to determine precision at different averaging times. For the custom 2013 setup the precision after integration times of 10^3 s is 0.060 and 0.070 ‰ for δ18O and δD, respectively. The corresponding σAllan values for the custom 2014 setup are 0.030, 0.060 and 0.043 ‰ for δ18O, δD and δ17O, respectively. For the WVISS setup the precision is 0.035, 0.070 and 0.042 ‰ after 10^3 s for δ18O, δD and δ17O, respectively. Both the custom setups and WVISS setup are influenced by instrumental drift with δ18O being more drift sensitive than δD. The σAllan values for δ18O are 0.30 and 0.18 ‰ for the custom 2013 and WVISS setup, respectively, after averaging times of 10^4 s (2.78 h). Using response time tests and stability tests, we show that the custom setups are more responsive (shorter response time), whereas the University of Copenhagen (UC) setup is more stable. More broadly, comparisons of different setups address the challenge of integrating vaporizer/spectrometer isotope measurement systems into a CFA campaign with many other analytical instruments.

1 Introduction

Ice cores are valuable archives from which we can gain knowledge of past atmospheric processes and climate by investigating records that are preserved in the ice or in entrapped gas bubbles, e.g., from water molecules, chemical impurities, particulates and methane gas (e.g., Petit et al., 1999; EPICA Community Members, 2004; WAIS Divide Project Members, 2013). Water stable isotopes (δ18O and
δD, hereafter referred to as δ, preserved in ice are among the most powerful proxy records of past climate and atmospheric processes, which greatly extend limited instrumental and observational records from Antarctica that are available only over the last century (e.g., Steig et al., 2013; Thomas et al., 2013).

δ records in ice cores have most frequently been used as a site temperature proxy (Epstein and Mayeda, 1953; Dansgaard, 1964), but sea surface temperature, atmospheric circulation, transportation pathways, changes in source region as well as post-depositional effects (wind scour, diffusion, etc.) also influence the δ signal (Jouzel et al., 1997; Masson-Delmotte et al., 2008; Küttel et al., 2012; Sinclair et al., 2013). Deuterium excess (d-excess) is a second-order proxy (d-excess = δD − 8 × δ18O; Craig, 1963; Dansgaard, 1964) commonly interpreted as describing relative humidity and temperature at the moisture source region, as a result of the kinetic isotope effect during evaporation (Merlivat and Jouzel, 1979).

Laser spectrometry has made continuous-flow analysis (CFA) of δ in ice core melt streams possible (Gkinis et al., 2010; Maselli et al., 2013), replacing measurement of discrete samples (e.g., Rhodes et al., 2012; Sinclair et al., 2013). Following the first measurements of δ from laser absorption spectrometry (Kerstel et al., 1999), improvements in commercially available analyzers (Baer et al., 2002; Crosson, 2008; Berman et al., 2013; Steig et al., 2014) have made them increasingly suitable to analyze water vapor continuously. High temporal resolution measurement applications have included atmospheric sciences (e.g., Johnson et al., 2011; Aemisegger et al., 2012; Steen-Larsen et al., 2013), ice core records (Gkinis et al., 2010; Steig et al., 2013; Maselli et al., 2013), ecology (e.g., Lee et al., 2007) and hydrology (e.g., Goebel and Lascano, 2012).

Successful measurement of a liquid water stream using laser spectrometry requires that the liquid sample stream is converted to vapor and compared to water standards of known isotopic composition to achieve calibration. Reliable calibration vaporizing units have been developed for research (Gkinis et al., 2010; Schmidt et al., 2010; Sturm and Knohl, 2010; Steig et al., 2014), and calibration units are available commercially: the Water Vapor Isotope Standard Source (WVISS) manufactured by Los Gatos Research (LGR) and Standards Delivery Module (SDM) by Picarro. The WVISS system vaporizes one standard using a self-aspirating nebulizer into a heated (75°C) evaporation jar, whereas the SDM uses a syringe-pump-based system that can switch between two standards. For δ CFA of ice cores, a range of criteria including the stability and response time of the vaporizer/spectrometer system must be understood and matched to practical requirements, including the operation of other CFA analyzers and the collection of discrete samples.

Here, we present new experimental setups and identify the following aims for the characterization of new and previously reported systems: (1) enable accurate calibration to several water standards, (2) increase the temporal resolution by reducing the response time and (3) reduce memory effects. With regard to the first aim, calibration to two standards allows us to properly normalize our results on the VSMOW/SLAP scale (Gonfiantini, 1978; Coplen, 1996). In addition, we are able to characterize the instrumental response time using the step changes between standards. We define the response time as the time from the first 5 to the last 5 % of the response to a step change in δ. A short response time is desirable to minimize the time required for completing calibration cycles and to maximize the resolution with which the δ signal that is preserved in the ice is captured. Alongside the response time, we define a memory effect as causing an asymmetric tail in the last 5 % of the step in δ values, with an extended tail compared to our empirical fit. Avoiding memory effects is desirable given the large range of δ in ice cores and in the standards required for normalization.

A key challenge we address is the integration of vaporizer/spectrometer isotope measurement systems into a CFA campaign with many other instruments. In the case of a multi-instrument CFA campaign, the competing demands of different instrumentation and associated logistics of extended continuous operation may require the CFA isotope measurement system to be constructed so that the entire multi-instrument CFA system can be optimized. For example, CFA methane measurements require long uninterrupted periods of melting due to large memory effects, whereas δ measurements for the custom and WVISS setups will benefit from more frequent calibration. Therefore, the number of consecutive core sections that are stacked on top of one another and melted continuously without interruption for calibration can necessitate a compromise between the ideal time intervals of continuous melting for each analysis type.

Here, we describe the design and performance characterization of two custom vaporizer/spectrometer δ CFA employed for analysis of an ice core – the Roosevelt Island Climate Evolution (RICE) Antarctic ice core, retrieved from 79°21′46″S, 161°42′3″W (560 m a.s.l.) on an ice rise (Conway et al., 1999) situated at the northeastern edge of the Ross Ice Shelf. The δ-CFA systems were required to yield maximum response resolutions for relating ice core δ to sea ice extent, atmospheric circulation modes and local temperature using reanalysis data (1979 to 2012) and in response to past climate events while maintaining stable and accurate δ CFA throughout the analyzed depths of the 763 m ice core. Our δ-CFA setups are compared in response times and stability to a similar δ-CFA ice core setup, the University of Copenhagen (UC) setup and the commercially available WVISS (Table 1). This is the first study within the field of ice core science that provides a detailed characterization and comparison between δ-CFA setups that are using the new generation of off-axis integrated cavity output spectroscopy (OA-ICOS) and cavity ring-down spectroscopy (CRDS) spectroscopy techniques. The performance of the δ-CFA systems is described and evaluated in the context of the RICE project, with a fo-
cuss on the characterization to aid the selection and potential customization of δ-CFA systems for future CFA campaigns.

2 Experimental

Results are reported in δ notation, representing the abundance of rare isotopes as a deviation from a reference ratio: δ = R/R$_{SMOW}$-1, where R and R$_{SMOW}$ are the ratio between rare and abundant isotopes $^{18}$O/$^{16}$O, or D/H in the sample and in VSMOW (Vienna Standard Mean Ocean Water), respectively. Results are reported in per mil, ‰.

2.1 Isotope water analyzer (IWA-35EP)/triple isotope water analyzer (TIWA-45EP) laser spectroscopy system

In this study, we use an absorption spectroscopy instrument based on OA-ICOS technology in combination with an evaporation unit to continuously analyze sample from an ice core or water standards during calibration. The absorption spectroscopy instrument is an IWA manufactured by LGR.

The main system we describe (custom 2013) was developed and employed for the RICE CFA melting campaign (0 to 500 m) in 2013. It consists of a commercially available IWA from LGR and a customized furnace and evaporation chamber, which was built and fitted inside a modified WVISS calibration unit. In addition to its function as a calibration unit, the custom 2013 setup (Table 1) was used as a sample introduction system, in which the ice core melt stream is continuously vaporized and introduced to the IWA. A similar system (custom 2014) incorporating improvements was assembled for the 2014 RICE CFA melting campaign (500 to 761 m) and is described briefly.

The IWA-35EP analyzer uses a near-infrared, tunable diode laser that scans over three nearby absorption peaks, H$_2$O, H$_2^{18}$O and HDO, located near the 1.4 µm wavelength. The instrument uses an OA-ICOS technique (Baer et al., 2002), in which the laser is directed off axis into an optical cavity. The semi-transparent cavity absorption cell has highly reflective mirrors, yielding an effective path length of several kilometers. The transmitted intensities are recorded by a photo detector. Laser spectroscopy analyzers are able to provide simultaneous measurements of δ$^{18}$O, δD and water vapor mixing ratios.

Aemisegger et al. (2012) characterized the response time characteristics of commercially available analyzers, finding that the L1115-i Picarro CRDS analyzer has a longer response time compared to the LGR IWA by ~31 and 22 s for δD and δ$^{18}$O, respectively. Additionally, the signal for the L1115-i is biased by isotope-specific time lags (henceforth called lag bias), with δD having a ~10 s longer response time than δ$^{18}$O. A δ signal without lag bias is important when calculating high-frequency d-excess values. The faster response time and lack of lag bias of our custom setup allows us to explore the maximum extent to which the rapidly changing δ signal preserved in an ice core can be resolved. The pumping rate of the cavity is higher for the IWA (500 to 800 mL min$^{-1}$) compared to the L1115-i (25 mL min$^{-1}$) setup, which increases the turnover rate of the cavity, a contributing factor to the short response time of the IWA (Aemisegger et al., 2012).

Sturm and Knohl (2010) reported on temperature sensitivity of the IWA. Recent IWA models have an enhanced performance (EP) feature, which improved the thermal control of the cavity by keeping the temperature of the cavity (~46.3°C) stable and elevated above the ambient temperature. Recent models also have the capability to measure δ$^{17}$O, such as the TIWA-45EP from LGR (Berman et al., 2013) and L2140-i from Picarro (Steig et al., 2014). Our IWA-35EP analyzer was updated in December 2013 to a TIWA-45EP analyzer, which added the capability of measuring δ$^{17}$O using a second tunable diode laser. The update of the analyzer enabled us to include δ$^{17}$O in our evaluation of the WVISS and the 2014 custom setup.

2.2 Evaporation/vapor introduction systems

We evaluate the performance of two water evaporation units, the WVISS calibration unit and the custom 2013 setup. In addition to this we present preliminary data and results from the updated custom 2014 setup and new previously unpublished results from a CRDS L2140-i Picarro ice core setup (UC setup) with a custom-made vaporizer (vaporizer and setup described in Oginis et al., 2010; Steig et al., 2014). The UC setup was optimized with stability in mind.

2.2.1 WVISS system

The original WVISS unit (WVISS v.2 evaporation unit; manufactured December 2013) was set up to run a single water standard. A stream of water standard is continuously evaporated by the WVISS during calibration events. The WVISS unit consists of a heated (75°C) 1.1 L jar into which a nebulizer injects a constant stream of minuscule water droplets that rapidly evaporate. For incoming dry air, the WVISS incorporates a built-in compressor and drier, but we chose to plumb to an external compressed dry air source to maximize stability and minimize noise and vibration in the laboratory. The dry air is split up into two flows inside the WVISS: one constant flow that goes through the nebulizer and the second, constituting the majority of the dry air flow, that is regulated by a mass flow controller (MFC) and is introduced to the evaporation jar. Tests of the WVISS unit were performed using external compressed dry air (<20 ppm). When provided by the manufacturer, the nebulizer (Savillex, PFA C-flow 50 nebulizer) is set up to self-aspirate a flow of 50 µL min$^{-1}$ from a 0.5 L glass water bottle. We use a multi-port valve (C25-3186EMH, VICI), which enables us to use more than one water standard. Additional flow resistance introduced by
Table 1. Technical detail and properties for the different setups.

<table>
<thead>
<tr>
<th>Setup name</th>
<th>Analyzer</th>
<th>Manufacturer</th>
<th>Technology</th>
<th>Vaporizer</th>
<th>Reference</th>
</tr>
</thead>
<tbody>
<tr>
<td>Custom 2013</td>
<td>IWA-EP35</td>
<td>LGR</td>
<td>OA-ICOS</td>
<td>modified WVISS</td>
<td>This study</td>
</tr>
<tr>
<td>Custom 2014</td>
<td>TIWA-EP45</td>
<td>LGR</td>
<td>OA-ICOS</td>
<td>modified WVISS</td>
<td>This study</td>
</tr>
<tr>
<td>WVISS</td>
<td>TIWA-EP45</td>
<td>LGR</td>
<td>OA-ICOS</td>
<td>WVISS</td>
<td></td>
</tr>
<tr>
<td>UC</td>
<td>L2130-i</td>
<td>Picarro</td>
<td>CRDS</td>
<td>Capillary and a furnace, see ref.</td>
<td>Gkinis et al. (2010, 2011); Steig et al. (2013)</td>
</tr>
</tbody>
</table>

The multi-port valve necessitated the use of a peristaltic pump (P2; MP2, Elemental Scientific) to provide a more stable water flow to the evaporation chamber. The WVISS unit is described more in depth in Rambo et al. (2011) and Kurita et al. (2012).

The performance of an unaltered WVISS evaporation unit was also evaluated, using the TIWA-45EP LGR analyzer.

2.2.2 Experimental setup for water vapor isotope measurements

Building on the design of the WVISS as a calibration unit supporting measurement of vapor samples, a key principle of our customized design was that both the ice core melt stream and isotopic standards passed through the same vaporization process. All changes to the WVISS involved readily available components that could easily be integrated within the WVISS shell and controlled with the IWA-WVISS system.

In the custom setups, we modified the following aspects of the setup: (1) volume of the evaporation chamber, (2) materials, (3) evaporation temperature, (4) introduction of the sample into the carrier gas and (5) reduction of travel distances of the samples. We will explain the rationale and outcome of these changes in the following sections.

Volume of the evaporation chamber

We reduced the internal volume of the WVISS evaporation chamber of 1.1 L to 40 mL in the 2013 custom vaporizer. The substantially smaller volume increases the turnover rate and reduces the response time. This is particularly important when analyzing multiple standards and/or a rapidly changing continuous flow signal (e.g., from an ice core). The maximum resolution will be determined by the time it takes to replace the vapor volume in the evaporation chamber.

The evaporation chamber volume is less important for one-standard calibration setups (without the requirement of rapid volume exchange), as used for example to obtain real time measurements of atmospheric vapor for which the WVISS was designed (Rambo et al., 2011; Aemisegger et al., 2012).

Material

The WVISS setup has a Savilex sealed 1.1 L jar evaporation chamber. For the custom 2013 setup we use borosilicate glass for the evaporation chamber. A cavity was milled within an aluminum block to hold the glass evaporation chamber in place and to conduct heat from the furnace efficiently into the evaporation chamber. Glass was chosen as the material for the evaporation chamber because it can be molded when heated to form the precise desired shape of the chamber (Fig. 1).

Evaporation temperature

To achieve complete evaporation at higher vapor throughput rates, we increased the temperature of our custom furnace to ~170 °C compared to the WVISS, which operates at 75 °C. The temperature of the custom furnace and WVISS evapora-
tion jar is regulated using a PID regulated Omega temperature controller (CN7500).

**Introduction of the sample into the carrier gas**

Filtered compressed dry air (<20 ppm) was used for evaporation of water sample flow and to transport the vapor to the IWA. Only a small portion of the total dry air flow goes through the nebulizer. The nebulizer injects a mixture of water and dry air into a glass evaporation chamber inside a customized furnace, where the sample water is instantaneously evaporated.

In the 2013 evaporation chamber, the moist air stream generated by the nebulizer (Fig. 1) and a line with dry air flow passes through the furnace parallel to each other in separate lines. These two gas streams are later merged, with the vapor line from the nebulizer being centered inside the dry air stream at the merger. Separating the two lines has the advantage that it provides a longer residence time in the furnace for the sample that is injected by the nebulizer. This ensures complete evaporation; if all of the dry air were to be introduced directly adjacent to the nebulizer, the throughput rate of moist air could exceed the rate at which the dry air can be heated, causing inefficient and incomplete evaporation at a high vapor throughput rate. The dry air line represents the majority of the total air flow (0 to 10 L min\(^{-1}\)) and the dry air flow is controlled by an Omega MFC.

After the vapor has left the furnace the internal pluming of the WVISS was used to transport the sample vapor to the analyzer. The water vapor concentration introduced to the analyzer was \(~20\,000\) ppm. Excess vapor was vented to the atmosphere through the WVISS exhaust.

Further modifications were made in a custom 2014 setup, which uses two ceramic heating elements (122 mm, 250 W, and 230 V) to heat a stainless steel evaporation block to 165 °C. The block is painted with high-temperature black paint to uniformly absorb radiant heat generated by the elements within a reflective cavity. The inner surface of the block is electro-polished. The same nebulizer is used as in the 2013 setup, and the mixing chamber is of similar dimensions. Dry air is pre-warmed in baffles and introduced adjacent to the nebulizer. Compared to the 2013 setup, a higher sample flow of \(~150\,\mu\text{L}\,\text{min}^{-1}\) matched with dry air flow to achieve \(~20\,000\) ppm water vapor concentrations is used. Preliminary results from the 2014 setup are reported here and differ only in the vaporizer construction and in delivery of mixed vapor to the IWA directly through an open split. The 2014 open split is a simple step down in PFA tubing sizes rather than within the WVISS plumbing and exhaust system: 1/4” O.D. tubing is connected to the IWA and inserted 5 cm and centered within the larger size tubing 1/2” O.D. carrying flow from the vaporizer.

**Reduction of travel distance of the sample**

The 1/4” PFA tubing between the WVISS and the IWA, which provides the analyzer with sample, was kept short (59 cm) and a heat tape was wrapped around the tubing to prevent condensation and reduce adsorption to the tubing walls.

The sample flow from the ice core melt head separates the sample stream from the inner and outer parts of the core, allowing for clean chemical sampling from the inner section. For CFA δ measurements it is not necessary to have an ultra-clean sampling regime, but we recommend taking the sample stream from the inner line to prevent blocking of the nebulizer. The δ-measurement flow requires only 50 to 150 µL min\(^{-1}\) and thus represents a minimal draw on the available sample volume. The melt rate was monitored to allow the association of each continuous ice core measurement with a depth.

The old air entrapped in the ice is first separated from the water sample by a debubbler (DB1) and led to spectroscopic analyzers to measure CH\(_4\) and δ\(^{18}\)O in the air. After this step air bubbles are introduced to the keep the water sample flow segmented. To keep the water vapor mixing ratio generated from the evaporation unit constant, the introduced bubbles are removed in DB2 before the evaporation unit and multi-port valve (V2). A more detailed description of the melt head and the sealed debubbler (DB1, Fig. 2) used during the 2013 and 2014 RICE melting campaign is provided in Bigler et al. (2011). The multi-port valve (C25-3186EMH, VICI) enables us to switch between samples from the ice core and multiple water standards (V2, Fig. 2 and Table 2). Switching between sample and calibration cycles was initiated through a control and data acquisition interface that was built in LabVIEW software (National Instruments). Once the calibration cycle was initiated, switches between water standards were automated. RS-232-to-USB cables were used to control and log positions of the valves (stored in calibration log files). P2 provides a constant water flow rate of 50 to 150 µL min\(^{-1}\) to the nebulizer (Savillex, PFA C-flow 50 nebulizer, part no. 800-1-005-01-00). PFA tubing was used for the water and vapor flows.

The custom 2013 setup has proven to be reliable. The system performed without malfunction during the entire 2013 RICE melting campaign of 35 processing days.

**3 Results and discussion**

**3.1 Signal stability (instrument drift)**

Stability tests were performed to determine precision for different lengths of averaging times (\(\tau_m\)) and to quantify at which timescales instrumental drift affects the δ signal (Allan, 1966; Werle, 2011). Allan deviation (\(\sigma_{\text{Allan}}\), square root of Allan variance, Eq. (1); Werle, 2011) was calculated us-
The Allan deviation analysis for the custom 2013 setup shows that precision increases with longer averaging times until the optimal averaging time is reached after ~200 and ~600 s with a precision of ~0.04 and ~0.07‰ for δ¹⁸O and δD, respectively (Figs. 4 and 5). For longer averaging times, instrumental drift becomes apparent. For this reason, averaging times beyond these values will have poorer precision.

After an averaging time of 60 s (approximately the response time of the whole ice core CFA setup) a precision of 0.05 and 0.15‰ is achieved for δ¹⁸O and δD, respectively. This level of precision is comparable to IRMS analyzes for δ¹⁸O (IRMS δ¹⁸O: 0.024 to 0.1‰) and outperforms IRMS analyzes for δD (IRMS δ D: 0.5 to 1.0‰; Sturm and Knohl, 2010, and references therein).

Due to competing requirements of various CFA analytical lines, calibrations were not run frequently enough during the 2013 RICE ice core processing campaign to avoid influence from instrumental drift on the CFA δ data. Calibrations were on average conducted every 2.4 h. Thus, the maximum temporal distance of any δ-CFA measurement to a calibration event is ~1.2 h. The peak uncertainty is therefore given by the Allan deviation after 1.2 h, which is ~0.17 and ~0.13‰ for δ¹⁸O and δD, respectively (Figs. 4 and 5). Analytical uncertainty in d-excess was estimated to range between 0.31 and 1.37 ‰ using Eq. (2). We note that Eq. (2) assumes δ¹⁸O and δD are uncorrelated, which was verified to be true for the vast majority of our measurements on standards averaged at 15 s intervals. Peak uncertainty (1.37 ‰) occurs at the center point between calibrations (Figs. 4 and 5; 1.2 h = 4320 s) and the minimum uncertainty (0.31 ‰) occurs near calibration points, within the optimal integration time for δ¹⁸O (200 s).

σ_d = (σ_D)^2 + (8 · σ_δ¹⁸O)^2)^{1/2} \quad (2)

For d-excess ice core measurements, a precision of ≤0.1 and ≤1.0 ‰ for δ¹⁸O and δD, respectively, is required (σ_d = 1.28 ‰; Masson-Delmotte et al., 2008). The δ¹⁸O measurements are more drift sensitive compared to δD data and are therefore the limiting factor for d-excess data. To achieve high-precision measurements for δ¹⁸O (<0.1 ‰), a standard would have to be run for drift correction every ~1 h, which is incompatible with CFA methane gas analyses.

To reduce the response time and the influence from instrumental drift, we are currently working towards a new setup, focusing on reducing the response time and the influence from instrumental drift even further. A reduced response time would allow us to run a drift standard during melting, only missing a small quantity of ice core analysis. Such an approach would accommodate competing requirements, such as frequent calibrations for isotope measurements and long periods of uninterrupted melting for methane measurements. Furthermore, if the instrumental drift is reduced then less frequent calibrations will be required.
Table 3. Date, duration, mean water vapor concentration and standard deviation for stability tests.

<table>
<thead>
<tr>
<th>Date</th>
<th>Setup</th>
<th>Duration (h)</th>
<th>Mean (ppm)</th>
<th>Std (ppm)</th>
</tr>
</thead>
<tbody>
<tr>
<td>24 May 2013</td>
<td>Custom 2013</td>
<td>18.45</td>
<td>21 466</td>
<td>639</td>
</tr>
<tr>
<td>01 June 2013</td>
<td>Custom 2013</td>
<td>23.81</td>
<td>19 941</td>
<td>479</td>
</tr>
<tr>
<td>09 June 2013</td>
<td>Custom 2013</td>
<td>22.04</td>
<td>19 530</td>
<td>400</td>
</tr>
<tr>
<td>23 June 2013</td>
<td>Custom 2013</td>
<td>23.98</td>
<td>19 870</td>
<td>456</td>
</tr>
<tr>
<td>29 June 2013</td>
<td>Custom 2013</td>
<td>23.26</td>
<td>19 642</td>
<td>401</td>
</tr>
<tr>
<td>24 January 2014</td>
<td>WVISS</td>
<td>31.22</td>
<td>18 092</td>
<td>145</td>
</tr>
<tr>
<td>28 January 2014</td>
<td>WVISS</td>
<td>24.47</td>
<td>19 770</td>
<td>135</td>
</tr>
<tr>
<td>30 January 2014</td>
<td>WVISS</td>
<td>31.67</td>
<td>19 641</td>
<td>144</td>
</tr>
<tr>
<td>19 July 2014</td>
<td>Custom 2014</td>
<td>30.49</td>
<td>20 216</td>
<td>304</td>
</tr>
<tr>
<td>20 July 2014</td>
<td>Custom 2014</td>
<td>18.92</td>
<td>21 486</td>
<td>132</td>
</tr>
<tr>
<td>30 May 2014</td>
<td>Gkinis 2014</td>
<td>30.00</td>
<td>–</td>
<td>–</td>
</tr>
</tbody>
</table>

Figure 3. Results from a stability test using the 2013 custom vaporizer setup, measured over a 24 h period. Moving averages of 60 s of the 2 Hz data are displayed. Deviation from mean value is shown for each point in (a) for δD and (b) for δ18O. (c) Water vapor concentration (ppm) and (d) analyzer cavity temperature (°C).

3.1.2 WVISS system

For the WVISS system the optimum averaging times are 700, 1000 and 1500 s with precisions of 0.04, 0.06 and 0.04 ‰ for δ18O, δD and δ17O, respectively.

The optimal averaging time is reached faster for the custom setups compared to the WVISS system, indicating that the custom setup has higher precision compared to the WVISS during shorter integration times (e.g., 0 to 300 s for δ18O, Fig. 4). However, the 2013 custom setup is more susceptible to long-term drift beyond the optimal averaging time (Figs. 4 and 5).

The variability observed at long averaging times (beyond the optimum averaging time) shows the randomness of the drift, as drift occurs after different lengths of times for different tests (Figs. 4, 5 and S1 in the Supplement). Previous studies have shown results from singular tests (Gkinis et al., 2010; Sturm and Knohl, 2010; Aemisegger et al., 2012), averages from several tests (Steig et al., 2014) or from several tests but only for short integration times (≤1000 s; Maselli et al., 2013). Showing results from a suite of tests provides an improved estimate of the uncertainty of the results and the nonlinear nature of the drift. However, if the system is less drift sensitive, a single long-term test can be sufficient to characterize the stability of the system.

Aemisegger et al. (2012) conducted stability test comparisons for averaging times from 0 to 10^4 s (2.78 h). However, to investigate drift for longer averaging times, we consider averaging times up to 10^5 s (27.8 h) and compare these results to the UC setup (Picarro instrument; L2140-i).

Our results show that the custom and WVISS setups are affected by instrumental drift. At averaging times of 10^4 s the...
WVISS setup has \( \sigma_{\text{Allan}} \) values of 0.15, 0.06 and 0.10 \( \% \) for \( \delta^{18}\text{O} \), \( \delta\text{D} \) and \( \delta^{17}\text{O} \), respectively. For the custom 2013 setup the \( \sigma_{\text{Allan}} \) values at 10\(^3\) s are 0.3 and 0.25 \( \% \) for \( \delta^{18}\text{O} \) and \( \delta\text{D} \), respectively.

For the custom 2013 setup the precision after integration times of 10\(^3\) s are 0.060 and 0.070 \( \% \) for \( \delta^{18}\text{O} \) and \( \delta\text{D} \), respectively. For the WVISS setup the precision is 0.035, 0.070 and 0.042 \( \% \) after 10\(^3\) s for \( \delta^{18}\text{O} \), \( \delta\text{D} \) and \( \delta^{17}\text{O} \), respectively. Preliminary data from the updated custom 2014 setup (blue lines, Figs. 4, 5, and S1) show that this system is less affected by instrumental drift compared to the 2013 setup; after integration times of 10\(^3\) s the 2014 system achieves \( \sigma_{\text{Allan}} \) values of 0.030 \( \% \) for \( \delta^{18}\text{O} \), 0.043 \( \% \) for \( \delta^{17}\text{O} \) and 0.060 \( \% \) for \( \delta\text{D} \).

Results from the University of Copenhagen setup show that the Picarro CRDS analyzer (L2140-i) and vaporizer achieve \( \sigma_{\text{Allan}} \) values of 0.011 \( \% \) for \( \delta^{18}\text{O} \), 0.010 \( \% \) for \( \delta^{17}\text{O} \) and 0.048 \( \% \) for \( \delta\text{D} \), after averaging times of 10\(^3\) s. The University of Copenhagen setup achieves higher precision and is less affected by drift compared to the custom and WVISS setups. No instrumental drift can be detected for \( \delta^{18}\text{O} \) and \( \delta^{17}\text{O} \) for the L2140-i setup (Figs. 4 and S1).

When analyzing for secondary parameters, such as d-excess and \( ^{17}\text{O} \)-excess, a system that is optimized for stability, like the UC setup, has an advantage over the custom and WVISS setups (Fig. S2), which to a larger extent are influenced by instrumental drift (with \( \delta^{18}\text{O} \) being more drift sensitive than \( \delta\text{D} \)). The susceptibility of OA-ICOS analyzers to instrumental drift for \( \delta^{18}\text{O} \) has also been shown by Aemisegger et al. (2012). Therefore, more frequent measurements of drift correction standards will have to be performed for the custom setups in order to achieve the high precision measurements achieved by the L2140-i setup.

### 3.2 Response time

Isotopic step changes between water standards are used to calculate response times for the customized and the WVISS setup (Tables 4 and 5). The water vapor concentration was kept constant over the isotopic step change (~20 000 ppm). Cumulative distribution functions of the log normal distribution were fitted to the isotopic steps following Gkinis et al. (2010).

\[
\delta_{\text{fit}}(t) = \frac{K_1}{2} \left[ 1 + \text{erf} \left( \frac{\ln t - t_{\text{valve}}}{S \sqrt{2}} \right) \right] + K_2, \tag{3}
\]

where \( t \) is the time and \( K_1, K_2, t_{\text{valve}} \) and \( S \) are constants estimated using least square optimization (LSO). The isotopic transition period, and thus the response time, was defined between 5 and 95 % of the total isotopic step change (Eqs. 4 and 5). Beyond these limits, it becomes difficult to distinguish a step change from random signal noise.

\[
\Delta \delta_{\text{step}} = \delta_{\text{std1}} - \delta_{\text{std2}}, \tag{4}
\]

\[
\delta_{\%} = \frac{\delta_{\text{fit}} - \delta_{\text{std2}}}{\Delta \delta_{\text{step}}}, \tag{5}
\]

where \( \Delta \delta_{\text{step}} \) is the size of the \( \delta \) step between standard 1 (\( \delta_{\text{std1}} \)) and standard 2 (\( \delta_{\text{std2}} \)) and \( \delta_{\%} \) is the percent change using the \( \delta \) signal from the fitted function in Eq. (3) \( \delta_{\text{fit}} \).
Table 4. Response times for $\delta^{18}O$ and $\delta D$ from isotopic step tests between water standards.

<table>
<thead>
<tr>
<th>Isotopic step</th>
<th>Setup</th>
<th>Step</th>
<th>$\Delta^{18}O$ (%)</th>
<th>$\Delta D$ (%)</th>
<th># steps</th>
<th>$\delta^{18}O$ mean ±σ</th>
<th>Fit mean</th>
<th>rmse</th>
<th>$\delta D$ mean ±σ</th>
<th>Fit mean</th>
</tr>
</thead>
<tbody>
<tr>
<td>ITASE RICE</td>
<td>Custom 2013</td>
<td>Pos.</td>
<td>14.5</td>
<td>124.2</td>
<td>5</td>
<td>53.4 ± 1.9</td>
<td>0.51</td>
<td>1.7</td>
<td>54.1 ± 1.7</td>
<td>0.51</td>
</tr>
<tr>
<td>RICE ITASE</td>
<td>Custom 2013</td>
<td>Neg.</td>
<td>14.5</td>
<td>124.2</td>
<td>10</td>
<td>54.6 ± 1.8</td>
<td>0.54</td>
<td>0.9</td>
<td>55.6 ± 0.9</td>
<td>1.56</td>
</tr>
<tr>
<td>RICE ITASE</td>
<td>WVISS</td>
<td>Neg.</td>
<td>14.5</td>
<td>124.2</td>
<td>7</td>
<td>61.3 ± 2.6</td>
<td>0.55</td>
<td>2.4</td>
<td>61.8 ± 2.4</td>
<td>1.82</td>
</tr>
<tr>
<td>ITASE RICE</td>
<td>WVISS</td>
<td>Pos.</td>
<td>14.5</td>
<td>124.2</td>
<td>3</td>
<td>61.7 ± 3.3</td>
<td>0.57</td>
<td>3.6</td>
<td>63.1 ± 3.6</td>
<td>0.81</td>
</tr>
<tr>
<td>RICE ITASE</td>
<td>Custom 2014</td>
<td>Neg.</td>
<td>14.5</td>
<td>124.2</td>
<td>10</td>
<td>18.4 ± 0.8</td>
<td>0.48</td>
<td>1.0</td>
<td>18.5 ± 1.0</td>
<td>1.56</td>
</tr>
<tr>
<td>ITASE WSI 1</td>
<td>Custom 2014</td>
<td>Pos.</td>
<td>26.5</td>
<td>225.5</td>
<td>7</td>
<td>18.4 ± 0.9</td>
<td>0.44</td>
<td>0.5</td>
<td>18.8 ± 0.5</td>
<td>0.67</td>
</tr>
<tr>
<td>Standard −40</td>
<td>CPH-DI Gkinis</td>
<td>Pos.</td>
<td>31.6</td>
<td>252.6</td>
<td>1</td>
<td>90.3 –</td>
<td>0.33</td>
<td>93.6</td>
<td>–</td>
<td>1.03</td>
</tr>
</tbody>
</table>

Table 5. Response times for $\delta^{17}O$ for water standard isotopic step tests.

<table>
<thead>
<tr>
<th>Isotopic step</th>
<th>Setup</th>
<th>Step</th>
<th>$\Delta^{17}O$ (%)</th>
<th># steps</th>
<th>$\delta^{17}O$ mean ±σ</th>
<th>Fit mean</th>
<th>rmse</th>
</tr>
</thead>
<tbody>
<tr>
<td>RICE ITASE</td>
<td>WVISS</td>
<td>Neg.</td>
<td>7.7</td>
<td>7</td>
<td>61.2 ± 3.9</td>
<td>0.79</td>
<td></td>
</tr>
<tr>
<td>ITASE RICE</td>
<td>WVISS</td>
<td>Pos.</td>
<td>7.7</td>
<td>3</td>
<td>60.2 ± 1.5</td>
<td>0.81</td>
<td></td>
</tr>
<tr>
<td>RICE ITASE</td>
<td>Custom 2014</td>
<td>Neg.</td>
<td>7.7</td>
<td>10</td>
<td>19.2 ± 1.7</td>
<td>0.74</td>
<td></td>
</tr>
<tr>
<td>ITASE WSI 1</td>
<td>Custom 2014</td>
<td>Pos.</td>
<td>13.7</td>
<td>7</td>
<td>19.2 ± 2.2</td>
<td>0.67</td>
<td></td>
</tr>
<tr>
<td>Standard −40</td>
<td>CPH-DI Gkinis 2014</td>
<td>Pos.</td>
<td>17.0</td>
<td>1</td>
<td>90.3 –</td>
<td>0.34</td>
<td></td>
</tr>
</tbody>
</table>

The response times for the customized setups are $\sim 54$ and $\sim 18$ s for the 2013 and 2014 setup, respectively. This is an improvement compared to the WVISS setup, which has a response time of $\sim 62$ s (Fig. 6, Tables 4 and 5).

The UC L2140-i (Picarro) analyzer and vaporizer unit setup achieves response times of 90 s for $\delta^{18}O$ and $\delta^{17}O$ and 94 s for $\delta D$ (Fig. 6e and f, Tables 4 and 5). The custom setups (the 2014 version in particular) are more responsive compared to the WVISS and UC setup.

We hypothesize that a more responsive system can often become less stable when optimized for responsiveness by reducing evaporation chamber volume or increasing the amount of dry air flow. This could partially be due to the fact that it can be harder to control and keep environmental parameters constant in a more responsive system. For example, if the dry air flow is increased to reduce the response time, the system can become more sensitive to ambient temperature changes (as it will be harder to preheat a larger volume of air), which can induce drift. However, another way to obtain a more responsive system would be to minimize the amount of dead volume and mixing volumes in the water sample lines, which would not necessarily result in a less stable system. The dead volume in the sample lines for the custom setups was not minimized due to lab space limitations and due to the fact that the $\delta$-CFA system shared sample lines with other CFA analytical equipment.

Furthermore, the $\delta D$ isotopic step transition for the WVISS setup (Fig. 6d) is influenced by memory effects. A long tail is evident in the data before the final isotopic value is reached. The fit with the cumulative distribution function (Eq. 3) is poor while an exponential function improves the fit with the data. In contrast, the 2013 and 2014 custom setup reaches the final stable isotopic value faster (Fig. 6b), which suggests it is less influenced by memory effects.

Figure 6 provides an example of a step change between two water standards RICE and ITASE for the custom setups (Fig. 6a and b) and WVISS (Fig. 6c and d) setup. A step change from the UC setup of similar isotopic size is also provided for comparison (Fig. 6e and f). The impulse response functions, the derivative of the isotopic fit ($\partial \delta^{\text{fit}}/\partial t$) for the setups, are shown in Fig. 6g and h.

The response time values presented in Table 4 are valid as a comparison between the WVISS and custom setups. However, the response times for the custom setups are not representative of the whole CFA system, as the V2 valve is located downstream of the melter and debubbler (Fig. 2). Hence the attenuation of the $\delta$ signal prior to the valve is not taken into account. Gkinis et al. (2011) presented a method to calculate the attenuation for the CFA system using a power spectrum of the CFA data and a spectrum from discrete offline measurements (ice pieces cut directly from the core) over the same depth interval as the CFA measurements.

Aemisegger et al. (2012) reported $\delta D$, $\delta^{18}O$ and water vapor mixing ratio response times of 4.5, 3 and 2.9 s, respectively, for an IWA-WVISS setup. However, their isotopic step change is between one standard from the WVISS unit and the
ambient air, which provides the response times of the IWA. This way the evaporation chamber volume does not have to be replaced for the isotopic step to be complete. When an evaporation unit is used for switching between multiple standards and/or a changing CFA signal (e.g., from CFA sample stream from an ice core), it becomes critical to have a small evaporation chamber volume, as the vapor volume in the evaporation chamber needs to be replaced before the current signal can be analyzed.

The lag bias introduced by the IWA–vaporizer setups are negligible (for both the custom setups and WVISS setups). On average $\delta D$ lags $\delta^{18}O$ by 1 s (Table 4). A $\delta$ signal without lag bias enables the calculation of high-frequency d-excess values. For the WVISS and the custom 2014 setup we can also confirm there is no observable bias between $\delta^{18}O$ and $\delta^{17}O$, which is relevant for $^{17}O$-excess measurements (Tables 4 and 5). Furthermore, for the custom setups we find no relationship between the size of the isotopic step and the response time or the response time and the direction of the step (positive or negative).

We reduced the tubing length in our system for the vapor introduction to the analyzer compared to a typical atmospheric science setup, where it is necessary to have longer air intake lines. We hypothesize that our setup experiences less adsorption to tubing walls. This is important, as adsorption can cause a bias between $\delta^{18}O$ and $\delta D$. The tubing between evaporation chamber and analyzer is only 59 cm, which required orientating the analyzer with the back towards the WVISS. Moreover, we applied heat tape to the tubing to reduce adsorption to tubing walls.

To conclude discussion on this topic, we note that the response times reported above do not represent the full response time of the entire CFA system, as measured from the melt head. Limited experimentation produced an estimate of $\sim 43$ s for the response time of the entire 2014 CFA system. This is a more rapid response than all systems reported in Table 3 except the custom 2014 setup. Thus, to take full advantage of the fastest response times, the isotope analysis system could be placed closer to the melt head by changing the overall CFA design or shortening the sample line between the melt head and DB1.

### 3.3 Calibration

We use four internal standards (Table 2 and Fig. 7): LHW, Working Standard 1 (WS1), RICE (derived from RICE snow) and ITASE (derived from US-ITASE, West Antarctic snow). The values of the internal standards in relation to the VSMOW/SLAP scale were determined using discrete laser ab-

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**Figure 6.** (a–f) Shows $\delta$-CFA data (blue dots and green dots for the 2013 and 2014 custom setup, respectively), a LSO fitted curve (black line), 5 and 95 % of change in the response time (RT) transition period (red line) for the custom setups (a and b) and WVISS setup (c and d) and the University of Copenhagen setup (UC; e and f). (g–h) The impulse response function for the fit for the 2013 custom (black line), the 2014 custom (green line), the Gkinis 2014 (blue line) and the WVISS (red line) setup. The left column of plots (a, c, e and g) are for $\delta^{18}O$ and the right column of plots (b, d, f and h) are for $\delta D$. 

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[Link to the full document]
Figure 7. Example of raw data from a melting session and calibration events from 25 June 2013. Ice core sections of 1 m were stacked on top each other during melting sessions. The ice core data are bracketed by calibration events. Water standards from the first calibration event are color marked. Yellow marking is for LHW standard, red for WS1, green for RICE and blue for the ITASE water standard.

The CFA data import and processing is handled with MATLAB routines (MATLAB version 8.0.0.783 (R2012b), MathWorks, Inc., Natick, Massachusetts, United States). A semi-automatic MATLAB script was set up for extracting standard measurements during calibrations and associating calibration events with the corresponding ice core melt section. Water vapor generated from Milli-Q water (18 MΩ water) is supplied to the analyzer between calibration and ice core melting periods, allowing us to easily distinguish between these events. We identify the start of the calibration measurement after the transition from Milli-Q to standard by finding the first time where the derivative of the δCFA measurement drops below a threshold. The time lag between the V2 valve and the analyzer is found using the calculated start time of the standard measurement and the time of the valve switch recorded in the calibration log file. Running Milli-Q water when the sample or standards are not analyzed also has the advantage that there is less risk of deposit buildup that can block the nebulizer.

Figure 7 shows an example of a typical section from δ-CFA processing of the RICE ice core. Three or four 1 m ice core sections were typically melted between calibrations, by stacking consecutive cores on top of each other during melting. Normally the stack of cores takes up to 2.4 h between calibrations, and one calibration cycle takes ~30 min.

The multiple water standard calibration cycle consists of three internal standards: WS1, RICE and ITASE. The values of the internal standards in relation to the VSMOW/SLAP scale are provided in Table 2. The isotope standards bracket the isotopic ice core record (Fig. 7).

Throughout our measurements the water vapor mixing ratio was kept at ~20 000 ppm in order to ensure data stability. To remove data that are affected by sudden changes in water mixing ratios (often caused by small air bubbles or drips) we used the following criteria: CFA data are removed when the difference between the 30 s moving average and 200 s moving average of water mixing ratio (ppm) exceeds 1 standard deviation (σ) of the 60 s moving average. In addition, a cutoff limit of 15 000 ppm was implemented, which removes data that are stable but measured at mixing ratios that deviate from our set measurement level (~20 000 ppm). If an offset occurred from the target water mixing ratio, the analyzer’s water vapor dependence is corrected accurately if the magnitude of the offset in between calibrations is constant.

Each standard is analyzed for 500 s; the first 100 and last 100 s of each standard measurement are discarded to conservatively avoid influence from memory effects. Measurements shorter than 250 s are omitted. Figure 7 shows an example of the standards analyzed during a calibration cycle. Average values over 300 s were calculated for each standard.

We follow the recommendation by the International Atomic and Energy Agency (IAEA) of measuring multiple water standards for calibration (Kurita et al., 2012). We fit a multi-port valve to switch between different water standards to the nebulizer to perform calibrations. The RICE and ITASE standards are used for the two-point linear correction of the CFA data. Correction slopes were calculated using the RICE and ITASE standards directly before and directly after
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δtered WVISS is fitted with by the manufacturer. Reducing vibration), compared to the one-standard setup that the unaltered WVISS setup. It is important to use a two-point calibration for isotope raw-data correction we use adjacent calibration slopes to calibrate the data. This approach was applied for δD and (c) for δ-excess.

The averages of correction slopes from calibrations throughout the RICE processing campaign are δD = 0.997 ± 0.0043. The average of the correction slopes are shown here for characterization purposes. However, for isotope raw-data correction we use adjacent calibration slopes to calibrate the data. This approach was applied as correction slopes have been shown to be instrument specific and vary slightly over time due to instrumental drift (Kurita et al., 2012). To correct for drift, our system is designed for calibrations performed at a time interval averaging 2.4 h. Recent studies have obtained similar correction slopes (δ18O = 0.941 ± 0.0057 (mean ± 1σ; N = 324) and δD = 0.997 ± 0.0043. The average of the correction slopes are shown here for characterization purposes. However, for isotope raw-data correction we use adjacent calibration slopes to calibrate the data. This approach was applied as correction slopes have been shown to be instrument specific and vary slightly over time due to instrumental drift (Kurita et al., 2012). To correct for drift, our system is designed for calibrations performed at a time interval averaging 2.4 h. Recent studies have obtained similar correction slopes (δ18O = 0.941 ± 0.0008 and δD = 0.994 ± 0.003 (Aemisegger et al., 2012) and δ18O = 0.946 ± 0.005 and δD = 1.00 ± 0.003; Kurita et al., 2012) using an IWA-WVISS setup. It is important to use a two-point calibration correction, as it is not feasible to calculate correction slopes using a single-standard correction approach, and any resulting deviation from the predominant slope would bias the calibration.

The custom setups can be applied to the field of atmospheric science, enabling rapid, automated and robust calibration cycles using multiple water standards (two-point calibration), compared to the one-standard setup that the unaltered WVISS is fitted with by the manufacturer. Reducing the length of calibration while including multiple standards should maximize data quality while minimizing the loss of atmospheric measurements during calibration cycles. Additionally, the setup has proven to be a robust system that can run continuously for months and operate unattended for days.

3.4 Long-term precision and accuracy

The RICE and ITASE standards are used for the two-point linear correction of the δ-CFA data, and the RICE standard is also used for normalization to minimize influence from drift. Measurement of a QA/QC standard (WS1) was conducted as a check throughout the RICE processing campaign (35 days). The corrected CFA measurements of the QA/QC standard provide a measure of the long-term precision and accuracy of the corrected δ-CFA data measured on the custom 2013 setup (Fig. 8). The data in Fig. 8 have been normalized using the VSMOW/SLAP value of the QA/QC standard (WS1; Table 2). The overall precision of the 177 standard measurements over the 35 days was 0.11 and 0.75 ‰ for δ18O and δD, respectively. The mean anomaly values of the corrected QA/QC standard values are −0.07 and −0.51 ‰ for δ18O and δD, respectively, and they provide an estimate of the overall accuracy of the measurements (black dashed line in Fig. 8). On 16 June 2013 (day 167), problems were diagnosed with the vacuum pump for the IWA (N940, KNF), which appears to have affected the accuracy of δD (Fig. 8b).

3.5 High-resolution ice core record

To evaluate the quality of the calibration procedure, the corrected δ-CFA data were compared to discrete data (Fig. 9). Discrete measurements measured on an IWA-35EP (green dots) and DLT-100 analyzer (yellow dots) can be compared with δ-CFA data integrated over the discrete vial depth intervals (red dots). Figure 9 verifies the validity of the calibration procedure.

The discrete and CFA data for the 133 to 144 m section of the RICE ice core were investigated further by creating histograms of the difference between the discrete data measured on the IWA-35EP analyzer and the CFA data. A difference was calculated for each discrete sample (N = 215). The averages of the CFA δ over the discrete vial depth intervals were calculated to make a direct comparison with the lower resolution discrete measurements.

The difference between the averaged CFA and discrete data was calculated to be 0.09 ± 0.16 and 0.70 ± 1.07 ‰ (mean ± 1σ) for δ18O and δD, respectively (Fig. 10). δ-excess was calculated for the discrete and averaged CFA data, the difference being −0.05 ± 0.25 ‰ (Fig. 10c).

4 Conclusions

This study outlines the process used to develop experimental CFA equipment for δ measurements with high temporal
resolution (sub-annual) in the RICE ice cores and describes the performance and operation of the equipment as well as potential improvements. This continuous-flow laser system is the first to use OA-ICOS in combination with a vaporizer unit to continuously analyze sample from an ice core.

Stability tests comparing the custom and the WVISS setups were performed and Allan deviations ($\sigma_{\text{Allan}}$) were calculated to determine precision at different averaging times. For the 2013 modified setup, the $\sigma_{\text{Allan}}$ after integration times of $10^3$ s are 0.060 and 0.070 ‰ for $\delta^{18}O$ and $\delta D$, respectively. The corresponding $\sigma_{\text{Allan}}$ values for the custom 2014 setup are 0.030, 0.060 and 0.043 ‰ for $\delta^{18}O$, $\delta D$ and $\delta^{17}O$, respectively. For the WVISS setup the precision is 0.035, 0.070 and 0.042 ‰ after $10^3$ s for $\delta^{18}O$, $\delta D$ and $\delta^{17}O$, respectively. Both the modified and WVISS setup are influenced by instrumental drift, and $\delta^{18}O$ is more drift sensitive than $\delta D$.

The peak precision uncertainty for the custom 2013 CFA $\delta$ data is given by the Allan deviation after 1.2 h (center point between calibrations), which is $\sim 0.17$ and $\sim 0.13 \%_e$ for $\delta^{18}O$ and $\delta D$, respectively. Allan deviation for d-excess was estimated to range between 0.31 and 1.37 ‰ using Eq. (2). 1.37 ‰ is the peak uncertainty (1.2 h) and the minimum uncertainty (0.31 ‰) occurs near calibration points, within the optimal integration time for $\delta^{18}O$ (200 s).

Results from the UC setup show that the Picarro CRDS analyzer (L2140-i) and vaporizer achieves $\sigma_{\text{Allan}}$ values of 0.011 ‰ for $\delta^{18}O$, 0.010 ‰ for $\delta^{17}O$ and 0.048 ‰ for $\delta D$, after averaging times of $10^3$ s. The UC setup outperforms the custom setups on the basis of precision.

The mean response times for the customized setup are 54 and 18 s for 2013 and 2014 setup, respectively. This is an improvement compared to the WVISS setup, which has a response time of 62 s. The UC L2140-i (Picarro) analyzer and vaporizer unit setup achieves response times of 90 s for $\delta^{18}O$ and $\delta^{17}O$ and 94 s for $\delta D$. The custom setups (the 2014 version in particular) are more responsive compared to the WVISS and UC setup and can therefore provide measurements with higher temporal resolution.

The two-point calibration process was evaluated by comparing the CFA data to discrete measurements. The overall difference between CFA and IWA-35EP discrete measurements was $0.09 \pm 0.16$ and $0.70 \pm 1.07 \%_e$ (mean $\pm 1\sigma$) for $\delta^{18}O$ and $\delta D$, respectively.

The custom setups used during the 2013 and 2014 RICE ice core processing campaign achieved high precision measurements, in particular for $\delta D$, with high temporal (sub-annual) resolution for the upper part of the core.

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